



Enabling U.S. Solar Manufacturing: Laplace N-Type High-Efficiency Cell Solutions

Speaker:

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RE+ - TaiyangNews – EUPD Research

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Driving U.S. Solar Independence with Laplace

IP (Innovation for TOPCon):

Market protection

- Strong U.S. demand driven by IRA incentives and FEOC compliance rules
- Barriers to imports create clear opportunity for local manufacturing
- Laplace supports U.S. customers with proven turnkey solutions

- Robust IP portfolio and FTO (Freedom-to-Operate) analysis
- Customers protected from infringement risks
- Continuous monitoring of patent landscape for added security

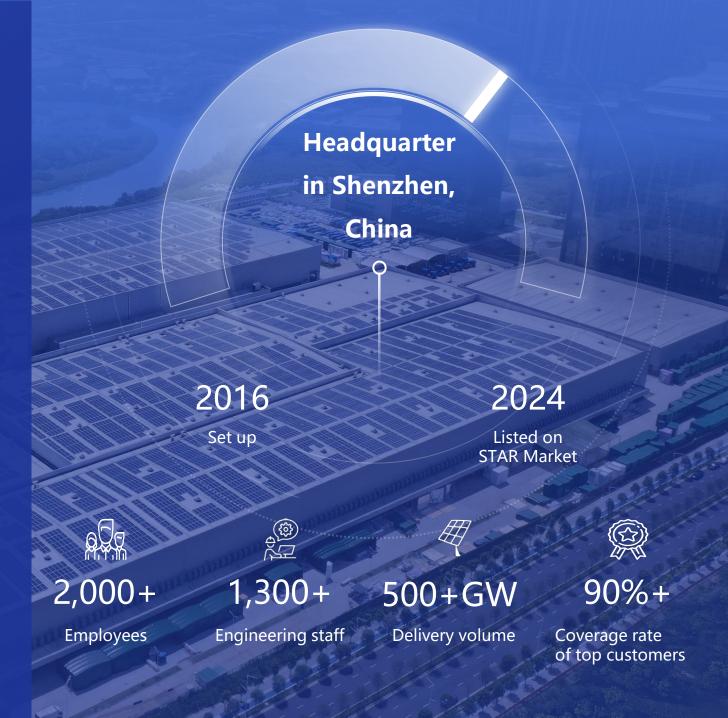
Technology: Leading equipment for TOPCon+ and XBC

- > Proprietary TOPCon+ and XBC process equipment delivering >25% efficiency cells
- Reduced tool count and optimized fab layout for lower CAPEX/OPEX
- > Proven global deployments in Turkey, Europe, and upcoming U.S. projects

WHO IS LAPLACE?

Multiple Breakthroughs in Solar Innovation:

- Pioneer of TOPCon for mass production
- Vanguard of TOPCon+
- Innovator of BackContact (BC) with almost100% market share
- New deposition platform for perovskite-based tandem





LAPLACE Experience

PROJECT EXPERIENCE



- > >500 GW of TOPCon/P-IBC/N-IBC/PERC equipment delivered (CNY ~ 17 BN, USD ~ 2.4 BN)
- > >20GW outside of China from USA, Southeast Asia, and Turkey
- Biggest project: 30GW
- ➤ 800+ people in support: extensive experience in manufacturing of TOPCon & BC technology with cuttingedge performance and IP





























LAPLACE International



International Customers

- USA
- Southeast Asia
- Turkey

Laplace international

- Hong Kong (China)
- Southeast Asia
- Europe
- USA

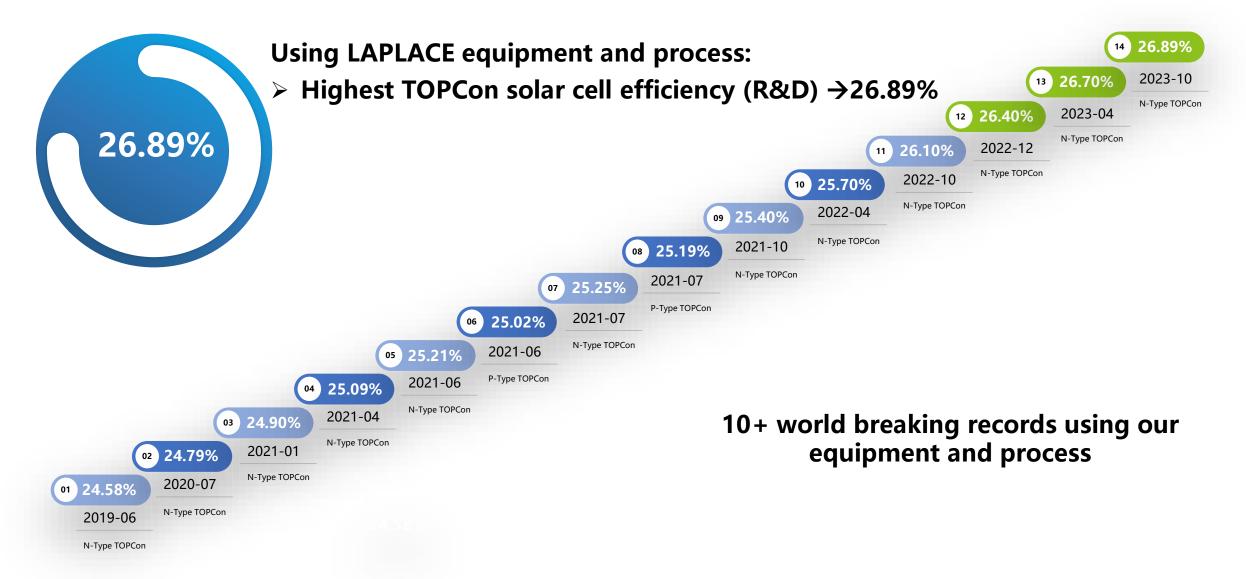
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Manufacturing and R&D Sites

- Shenzhen (Headquarter)
- Wuxi
- Haining
- Taizhou
- Xi' an
- Guangzhou

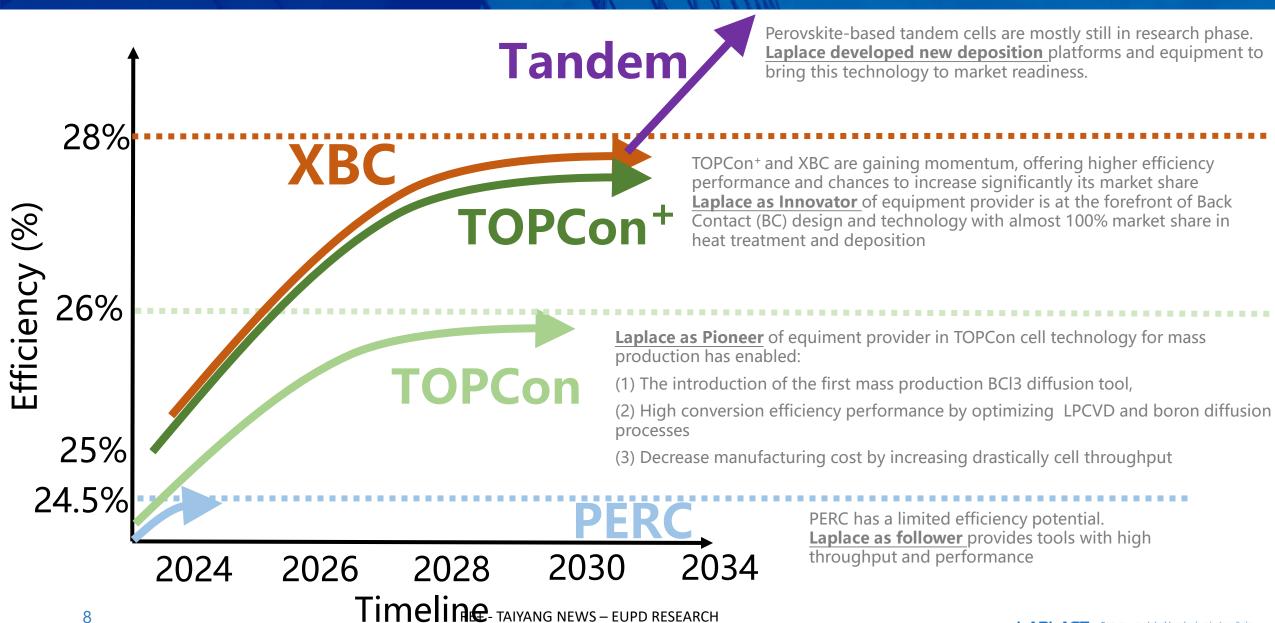


Development of Cutting-edge Technology at LAPLACE





LAPLACE Technology Roadmap



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LAPLACE innovations for TOPCon



Million US\$ Cumulative R&D expenditure

03

Quartz tube inside

01

Pioneering transition from BBr₃ to BCl₃

> 70% cost reduction

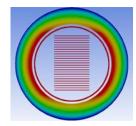
Double-loading (backto-back wafers)

02

- Diffusion, Oxidation and **LPCVD**
- Doubled throughput without need of change in process flow
- Highest throughput for LPCVD, much lower CoO in comparison with PECVD

In-House Heating elements

- Improved thermal uniformity, shorter processing time
- Longer quartz parts lifetime





coating

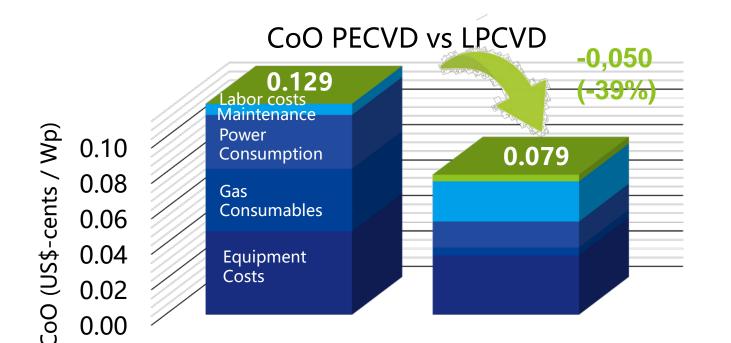
- Pre-coating by nano crystallization technology
- Tube lifetime increase to over 6-9 months





LAPLACE LPCVD route

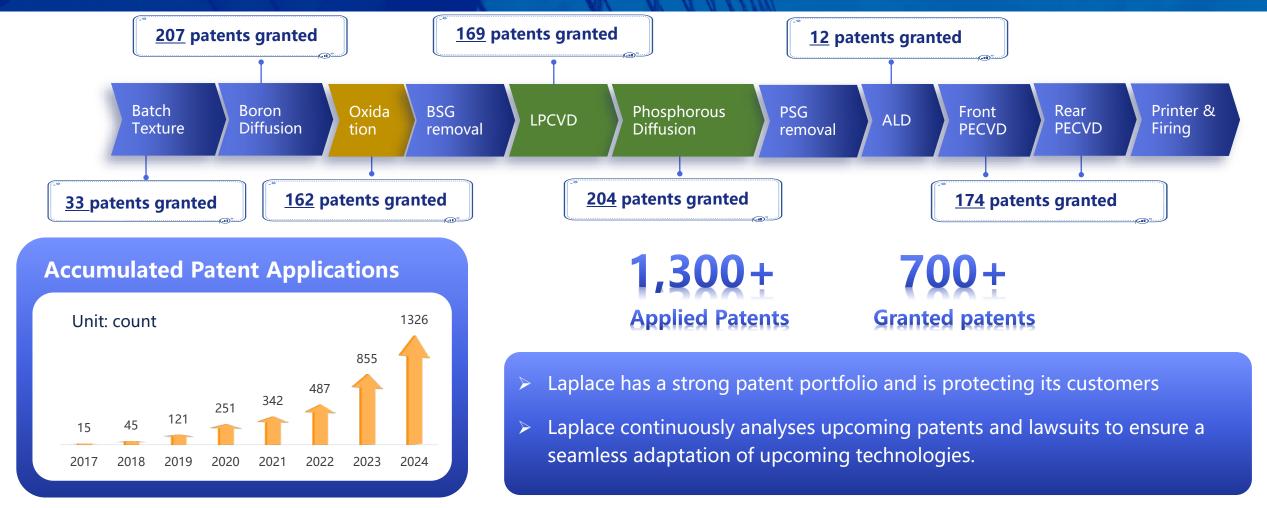
- ➤ Laplace has improved the tool efficiency:
 For M10 wafers, besides double loading, GEN 4 Laplace tools have 2400 wafers/tube while GEN 5 has 2880 wafers/tube
- Quartz tube inside coating:
 Pre-coating by nano crystallization technology increased tube lifetime to over 6-9 months



GEN5 tools (double loading) combined with increased tube lifetime have improved significantly the CoO of LPCVD with today a ~40% lower CoO than PECVD.



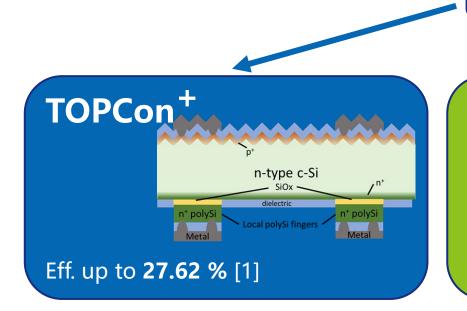
LAPLACE Equipment Patent Portfolio



Laplace proprietary **TOPCon process flow, and LPCVD with ex-situ doping** technology allows customers to manufacture and sell TOPCon products to the USA and Europe



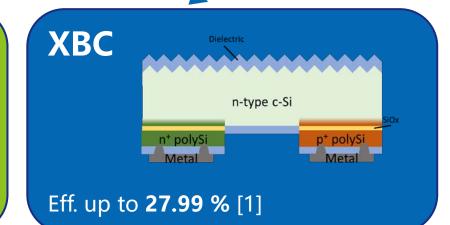
Why TOPCon+ and BC Technologies are taking over TOPCon



TOPCon

Similar requirements

- Stable, uniform, thermal SiOx
- Lasers gain importance

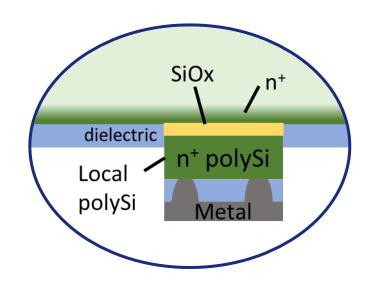


	TOPCon+	TOPCon	Back Contact	
Bifaciality:	85 %	80 %	70 %	
Manufacturing Complexity weighted score	7 (moderate)	6 (moderate)	10 (hard)	
Required manpower:	103 %	100 %	120%	



Why LAPLACE has a leading role for TOPCon + and XBC Technology

Most important demand for all TOPCon plus and XBC cells: Stable, reproducible, uniform, thermal SiOx layer



For localized polySi, either as polySi fingers or XBC design, lasers are the most cost-efficient way for patterning

Laplace developed advanced laser technology for all critical steps in TOPCon plus and XBC manufacturing

Our Turnkey technology is <u>fully compatible</u> for the polySi implementation in TOPCon⁺ and XBC cells, with equipment already delivered and operating successfully.



LAPLACE Equipment Portfolio for TOPCon Cell Line

Wet etch B Diff.

Oxidation

Etch & Clean LPCVD

P Diff.

Etch & Clean

ALD

Front PECVD

Rear PECVD

Metalliz ation

Test Sort

Heat treatment

Solid State diffusion and Oxidation

Boron Diffusion

- Pioneering BCl3
- 5TH GENERATION
- > 1,000 machines delivered
- Rank first by market share
 - **Oxidation & Annealing**
- 5TH GENERATION
- > 700 machines delivered coating film.
 - **Phosphorous Diffusion**
- 5TH GENERATION
- > 400 machines delivered
- Larger production capacity, and can reduce costs

Deposition

LPCVD

- 5TH GENERATION
- > 1,300 machines delivered
- Rank first by market share

ALD

- 2ND GENERATION
- Double-layer sealing ensures the uniformity of the coating film.

PECVD

- 5TH GENERATION
- > 600 machines delivered
- Larger production capacity, and can reduce costs

Automation

Loading, transfer, up to full automation for entire cell line

> 2,000 machines
 delivered



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equipment and solution



New Laplace Tools For TOPCon+ and Back Contact



Atomic Edge Passivation Deposition Complete Solution (EPD)

Function: Cut wafers in half and passivate to edges to recover the losses **Mechanism:** Non-destructive laser is used to separate the wafer in two

pieces. Half cells are stacked to a coin-stack and a passivation

layer is deposited on the edges.

Dimensions: 19,04 x 4,60 x 3,70 m **Throughput:** 10000 pcs/h (M10)

Poly Thickness Removal via Laser Ablation

Function: Reduce parasitic absorption, increase

conversion efficiency and bifaciaity factor

Mechanism: Remove poly-silicon locally

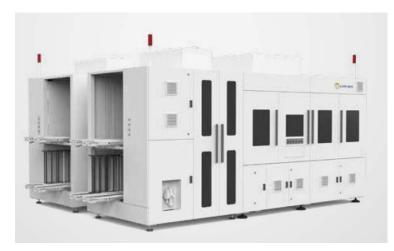
Dimensions: 5,56 x 4,00 x 2,80 m **Throughput:** 9000 pcs/h (M10)



3D morphology of etching edge



XBC Cell Laser Contact Opening



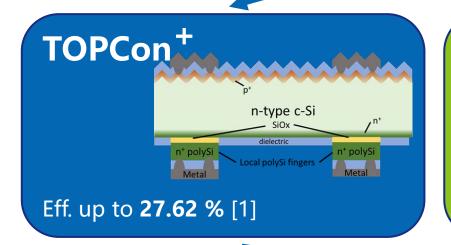
Function: Structure doped layer pattern

Mechanism: Remove local layer by ultrafast laser

Throughput: ≥ 3600 pcs/h (M10)

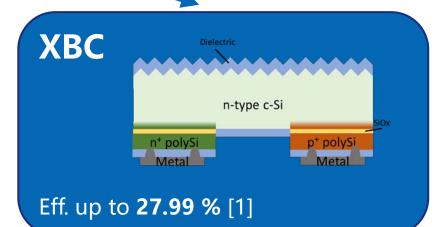


TOPCon



Similar requirements

- Stable, uniform, thermal SiOx
- Lasers gain importance



Tandem

- > Perovskite-based tandem cells are mostly still in research phase
- > Laplace has developed new platforms and equipment that are currently in pilot lines
- > Laplace ready to enter the US market with our new Perovskite platform



COME SEE US

Innovation. Protection. U.S. Solar

LAPLACE BOOTH **V7720**



Laplace – Global Leader in High-Efficiency Solar Cell Equipment